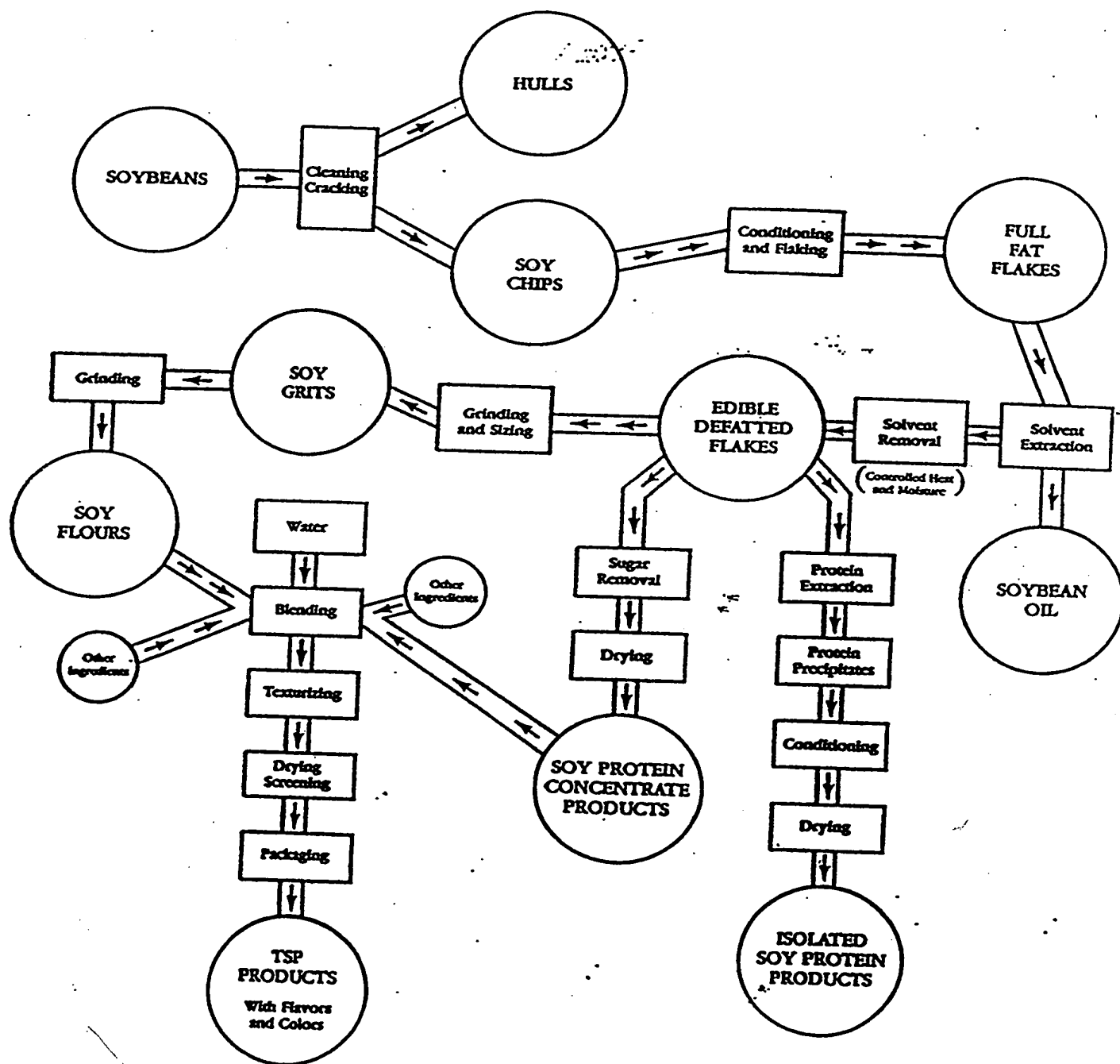


Figure 1.

SOY PROTEIN PROCESSING



mfb: moisture free basis

FIGURE 2

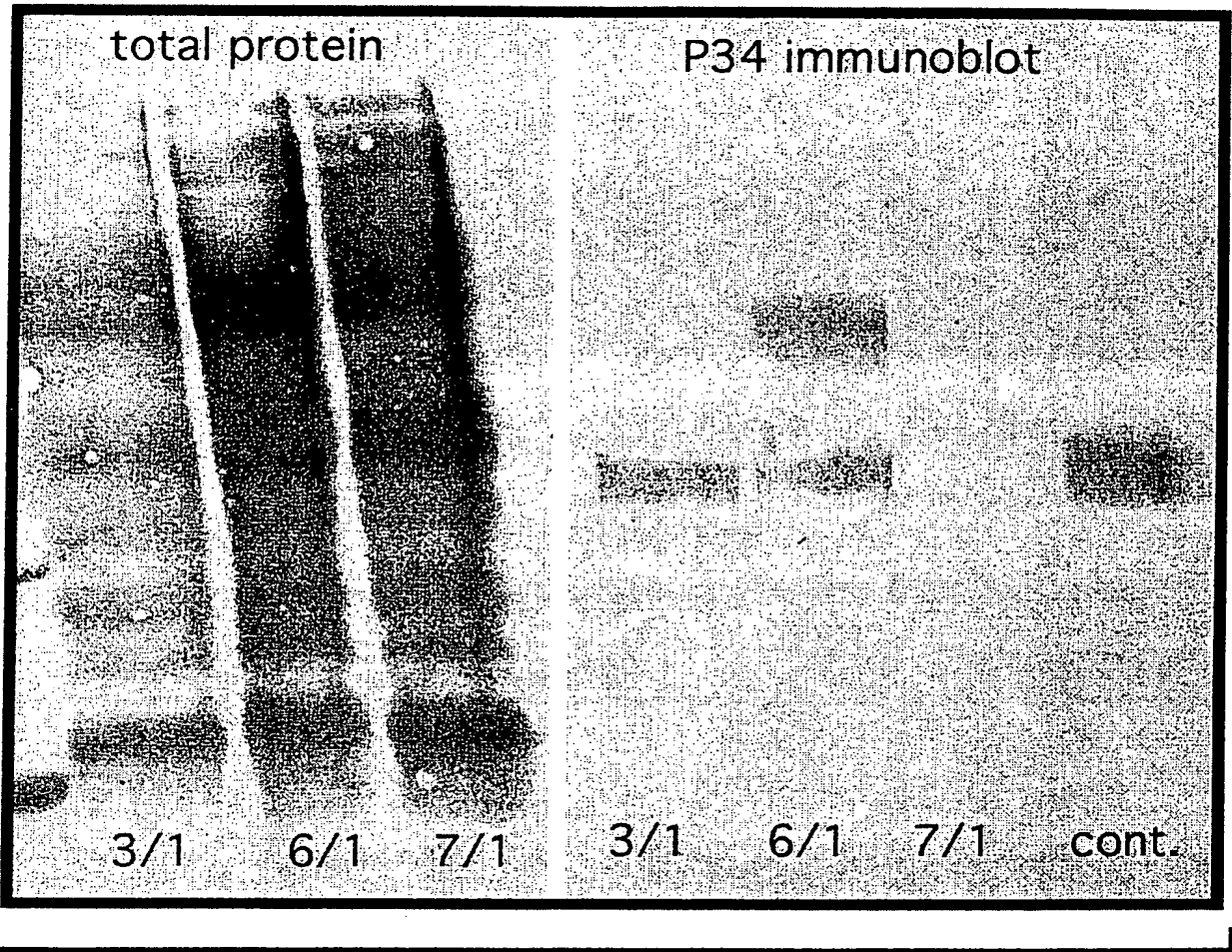


FIGURE 3

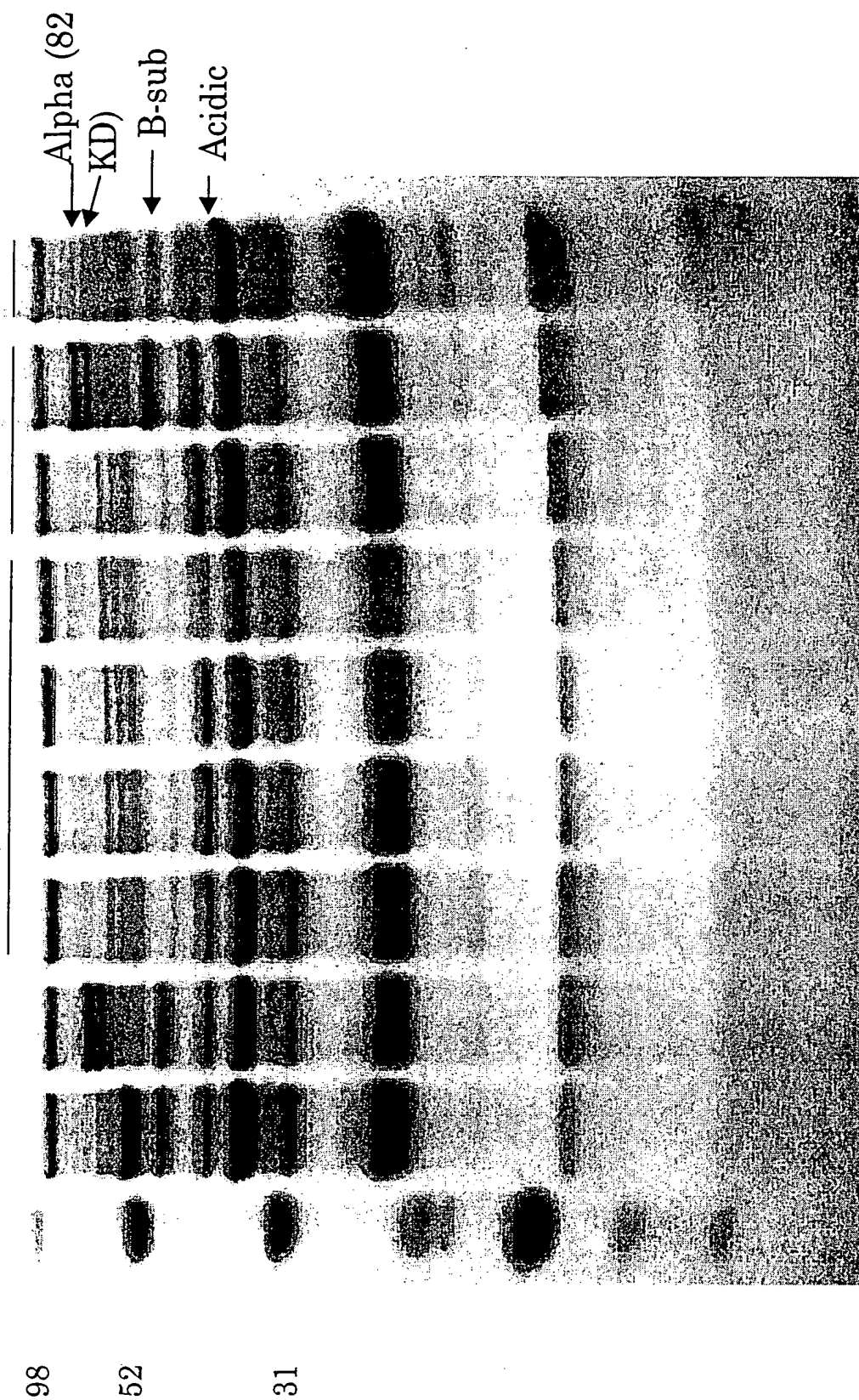


FIGURE 4

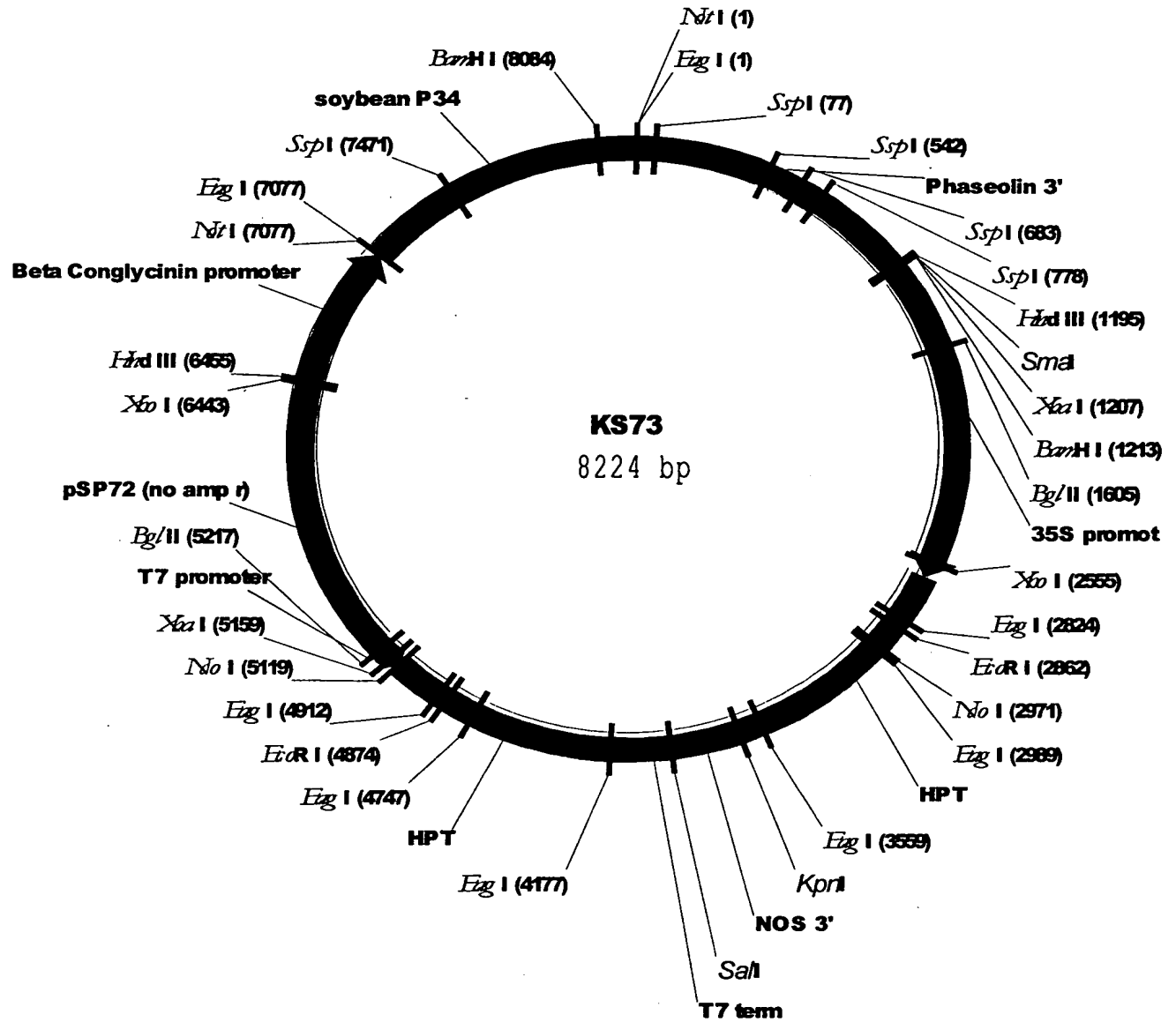


FIGURE 5

